



# Polyethylene BS2541

## Description

**BS2541** is a high density polyethylene with very high ESCR This product is intended for blow moulding.

## Applications

Household and chemical containers such as detergents,  
cleaners, motor oils  
Industrial chemicals

Bottles and containers up to 10 litres

## Special features

High stress crack resistance

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	954 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (190 °C/2,16 kg)	0,3 g/10min	ISO 1133
Melt Flow Rate (190 °C/5 kg)	1,5 g/10min	ISO 1133
Melt Flow Rate (190 °C/21,6 kg)	32 g/10min	ISO 1133
Flexural Modulus (1 mm/min)	1.200 MPa	ISO 178
Tensile Modulus	1.100 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	9 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	25 MPa	ISO 527-2
Heat Deflection Temperature (0,45 MPa)	75 °C	ISO 75-2
Environmental Stress Crack Resistance (Antarox 10 %), (F50),	500 h	ASTM D 1693-A
Hardness, Shore D	64	ISO 868

## Processing Techniques

Following parameters should be used as guidelines:

BS2541 is easy to extrude and can be used in all conventional blow-moulding machines

Barrel	170 - 190 °C
Die	175 - 190 °C
Melt temperature	170 - 200 °C



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## Storage

**BS2541** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as a dangerous preparation.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our Safety Data Sheet for details on various aspects of safety, recovery and disposal of the product, for more information contact your Borealis representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Safety Data Sheet  
Statement on compliance to food contact regulations

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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