



# Polypropylene HD601CF

## Description

**HD601CF** is a homopolymer film resin, suitable for the manufacturing of unoriented film on chill roll process.

## Applications

**HD601CF** is recommended for

Textile packaging film  
Food packaging  
Lamination films

Stationary films  
Flower packaging

## Special features

**HD601CF** is optimised to deliver:

Easy processability  
Good mechanical properties  
Heat sterilisable

High stiffness  
Good optical properties

## Physical Properties

| Property                                       | Typical Value | Test Method |
|--|---------------|-------------|
| Data should not be used for specification work |               |             |
| Melt Flow Rate (230 °C/2,16 kg)                | 8 g/10min     | ISO 1133    |
| Flexural Modulus <sup>1</sup>                  | 1.400 MPa     | ISO 178     |
| Melting temperature (DSC)                      | 162 °C        | ISO 11357-3 |
| Molecular weight                               | Medium        |             |

<sup>1</sup> Measured on injection moulded specimens, conditioned at 23 °C and 50 % relative humidity.



# Polypropylene HD601CF

## Film Properties

Specific film values evaluated on chill roll films, produced with Borealis internal standard conditions with a thickness of 50 µm. When compared to films which were produced under other conditions. It should be taken into account that the film properties are strongly dependent on the processing conditions.

| Property                                       |                          | Typical Value | Test Method |
|--|--------------------------|---------------|-------------|
| Data should not be used for specification work |                          |               |             |
| Instrumented puncture test                     | Total Penetration Energy | 10 J/mm       | ISO 7765-2  |
| Haze   |                          | < 4 %         | ASTM D 1003 |
| Gloss at 20 degree (of arc)                    |                          | > 110         | ASTM D 2457 |
| Tensile Strain at Break                        | MD                       | 600 %         | ISO 527-3   |
| Tensile Strain at Break                        | TD                       | 650 %         | ISO 527-3   |
| Tensile Strength                               | MD                       | 45 MPa        | ISO 527-3   |
| Tensile Strength                               | TD                       | 40 MPa        | ISO 527-3   |
| Tensile Modulus                                | MD                       | 800 MPa       | ISO 527-3   |
| Tensile Modulus                                | TD                       | 800 MPa       | ISO 527-3   |
| Coefficient of friction (Film/Film)            |                          | > 0,7         | ISO 8295    |

## Storage

**HD601CF** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet".

## Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"  
Statement on chemicals, regulations and standards  
Statement on compliance to food contact regulations  
Statement on polymer additives and BSE



**Polypropylene**  
**HD601CF**

**Disclaimer**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of Borealis' products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.