



DOW™ LDPE 312E

Low Density Polyethylene Resin

Overview

DOW LDPE 312E is a fractional melt index low density polyethylene resin, containing slip and antiblock additives. DOW LDPE 312E has been specially designed for superior processability on blown film lines leading to significant output improvements.

The resin offers additionally excellent draw down. It can be used pure or in blends with LLDPE resins.

Applications:

Health & hygiene films, Food packaging, Collation shrink, Agricultural films, Shopping bags, Garbage bags, Lamination films

Main Characteristics:

- Excellent processability and draw down
- Good physical properties in blends with LLDPE
- Can be readily extruded using conventional blown film techniques at melt temperatures between 160 and 195°C

DOW LDPE 312E should comply with:

- U.S. FDA 21 CFR 177.1520 (c)2.2
- EU, No 10/2011
- Canadian HPFB No Objection
- U.S. FDA-DMF
- Consult the regulations for complete details.

Additive

- Antiblock: 900 ppm
- Slip: 385 ppm

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.923 g/cm ³	0.923 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	0.75 g/10 min	0.75 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Coefficient of Friction	0.15	0.15	ASTM D1894
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	2.0 mil	50 µm	
Film Puncture Energy (2.0 mil (50 µm))	15.9 in·lb	1.80 J	Dow Method
Film Puncture Force (2.0 mil (50 µm))	11.2 lbf	50.0 N	Dow Method
Film Puncture Resistance (2.0 mil (50 µm))	48.3 ft·lb/in ³	4.00 J/cm ³	Dow Method
Secant Modulus			ASTM D882
2% Secant, MD : 2.0 mil (50 µm), Blown Film	25400 psi	175 MPa	
2% Secant, TD : 2.0 mil (50 µm), Blown Film	26800 psi	185 MPa	
Tensile Strength			ASTM D882
MD : Yield, 2.0 mil (50 µm), Blown Film	1600 psi	11.0 MPa	
TD : Yield, 2.0 mil (50 µm), Blown Film	1600 psi	11.0 MPa	
MD : Break, 2.0 mil (50 µm), Blown Film	3630 psi	25.0 MPa	
TD : Break, 2.0 mil (50 µm), Blown Film	3340 psi	23.0 MPa	
Tensile Elongation			ASTM D882
MD : Break, 2.0 mil (50 µm), Blown Film	390 %	390 %	
TD : Break, 2.0 mil (50 µm), Blown Film	570 %	570 %	
Dart Drop Impact			ASTM D1709A
2.0 mil (50 µm), Blown Film	170 g	170 g	
Elmendorf Tear Strength			ASTM D1922
MD : 2.0 mil (50 µm), Blown Film	350 g	350 g	
TD : 2.0 mil (50 µm), Blown Film	260 g	260 g	
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (45°, 1.97 mil (50.0 µm), Blown Film)	58	58	ASTM D2457

Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Haze (1.97 mil (50.0 μm), Blown Film)	9.2 %	9.2 %	ASTM D1003

Extrusion	Nominal Value (English)	Nominal Value (SI)
Melt Temperature	320 to 383 °F	160 to 195 °C

Extrusion Notes

Fabrication Conditions For Blown Film:

- Screw Type: Universal
- Output: 25 kg/hr
- Die Diameter: 150 mm.
- Blow-Up Ratio: 2.5
- Screw Speed: 77 rpm

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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Additional Information

North America		Europe/Middle East	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+31-11567-2626
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
Latin America		South Africa	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	Asia Pacific	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

www.dowplastics.com

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