

# Enable™ 27-03HH

## Metalocene Polyethylene Resin

### Product Description

Enable 27-03HH is a metalocene ethylene-hexene copolymer. Enable mPE resins offer an outstanding balance between processing and film properties, including tensile, impact and puncture. Easier processing and excellent properties lead to significant high pressure LDPE replacement in many applications, yet with superior drawdown and enhanced toughness.

### General

Availability <sup>1</sup>	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ Antiblock: No ▪ Slip: No	▪ Processing Aid: Yes ▪ Thermal Stabilizer: Yes	
Applications	▪ Blown Film ▪ Collation Shrink ▪ Food packaging	▪ Form Fill And Seal Packaging ▪ Heavy Duty Bags ▪ Lamination Film	▪ Multilayer Packaging Film ▪ Shrink Film ▪ Stand Up Pouches
Revision Date	▪ 08/01/2012		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.927 g/cm <sup>3</sup>	0.927 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index (190°C/2.16 kg)	0.30 g/10 min	0.30 g/10 min	ASTM D1238
Peak Melting Temperature	246 °F	119 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1900 psi	13 MPa	ASTM D882
Tensile Strength at Yield TD	2200 psi	16 MPa	ASTM D882
Tensile Strength at Break MD	9300 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	7600 psi	50 MPa	ASTM D882
Elongation at Break MD	480 %	480 %	ASTM D882
Elongation at Break TD	750 %	750 %	ASTM D882
Secant Modulus MD - 1% Secant	45000 psi	310 MPa	ASTM D882
Secant Modulus TD - 1% Secant	56000 psi	380 MPa	ASTM D882
Dart Drop Impact	130 g	130 g	ASTM D1709A
Elmendorf Tear Strength MD	40 g	40 g	ASTM D1922
Elmendorf Tear Strength TD	670 g	670 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	42	42	ASTM D2457
Haze	12 %	12 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film (1 mil / 25.4 micron) made from Enable 27-03HH on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 407°F (208°C), a 30 mil (0.76 mm) die gap at a rate of 10 lbs/hr/ in die circumference (1.79 kg/hr/cm).

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

Enable™ 27-03HH  
Metallocene Polyethylene Resin

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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