POLYMERS

SABIC® mLLDPE 8315
Metallocene Linear Low Density Polyethylene for Cast Film

PRODUCT DESCRIPTION:
SABIC® mLLDPE 8315 is an ethylene-octene copolymers produced via Nexlene™ Technology. It performs well in a wide range of general purpose and high performance LLDPE cast film applications and has excellent impact strength and good transparency.

8315: Slip: No; Antiblock: No

TYPICAL APPLICATIONS:
Stretch wrap film, silage film.

TYPICAL PROPERTY VALUES:

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>Unit</th>
<th>Typical Value (1)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Index @ 190°C &amp; 2.16 kg load</td>
<td>g/10 min</td>
<td>3.0</td>
<td>ASTM D 1238</td>
</tr>
<tr>
<td>Density @ 23°C</td>
<td>kg/m³</td>
<td>915</td>
<td>ASTM D 792</td>
</tr>
<tr>
<td>Melting Point</td>
<td>°C</td>
<td>~113</td>
<td>Internal Method</td>
</tr>
</tbody>
</table>

MECHANICAL PROPERTIES (2)

<table>
<thead>
<tr>
<th>Tensile Strength @ Break</th>
<th>MD</th>
<th>MPa</th>
<th>48</th>
<th>ASTM D 882</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile Elongation @ Break</td>
<td>MD</td>
<td>MPa</td>
<td>600</td>
<td>ASTM D 882</td>
</tr>
<tr>
<td>Tensile Strength @ Yield</td>
<td>MD</td>
<td>MPa</td>
<td>11</td>
<td>ASTM D 882</td>
</tr>
<tr>
<td>Elmendorf Tear Resistance</td>
<td>MD</td>
<td>g/µm</td>
<td>11</td>
<td>ASTM D 1922</td>
</tr>
<tr>
<td></td>
<td>TD</td>
<td>g/µm</td>
<td>25</td>
<td>ASTM D 1922</td>
</tr>
<tr>
<td>Dart Impact Strength</td>
<td></td>
<td>g</td>
<td>1000</td>
<td>ASTM D 1709A</td>
</tr>
</tbody>
</table>

OPTICAL PROPERTIES (2)

| Haze                              | %      | 1.5   | ASTM D 1003 |

(1) Typical values; not to be construed as specification limits.
(2) Properties have been measured by producing 40 µm cast film using 100% 8315.

Provisional Data Sheet 03/2016
PROCESSING CONDITIONS:
Typical processing conditions for 8315 are:
- Barrel temperature: 250 - 300°C
- Chill roll temperature: 15 - 25°C

FOOD REGULATION:
Please contact the local Sales / Technical representative for details.

DECLAIMER:
The grades are not intended for and must not be used in any pharmaceutical / medical applications.

STORAGE AND HANDLING:
The resin should be stored in a manner to prevent a direct exposure to sunlight and / or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions that may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

CONTACT US:
Saudi Basic Industries Corporation, P.O. Box 5101, Riyadh 11422, Kingdom of Saudi Arabia
Tel: +966 11 2258000
Fax: +966 11 2259000

PE Sales
Fax: +966 11 2258760
Website: www.sabic.com

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