**Product Description**

M3804RW/RWP is a linear-low density polyethylene with a balance of impact properties, stiffness, and processability. M3804RW/RWP is suitable for rotational molding of storage tanks and general applications. It contains high level of UV stabilizer to give protection for outdoor use.

**Typical Application**

- Water storage tanks
- Medium to large tanks
- Material handling containers
- Septic tanks

**Product Characteristics**

- Meet the requirements of U.S.21 CFR F.D.A. regulation Part 177.1520 clauses (C) for food contact use
- Meet Thai industrial standard TIS 816-2538 (1995)
- Enhanced outdoor performance with proven UV 8 recipe
- Good impact properties
- Excellent rigidity
- Broad processing window

**Physical properties**

<table>
<thead>
<tr>
<th>Properties</th>
<th>Test Method</th>
<th>Value*</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Index</td>
<td>ASTM D 1238 @ 190°C, 2.16 kg</td>
<td>4.0</td>
<td>g/10 min</td>
</tr>
<tr>
<td>Density</td>
<td>ASTM D 1505</td>
<td>0.938</td>
<td>g/cm³</td>
</tr>
<tr>
<td>Melting Point</td>
<td>ASTM D 2117</td>
<td>125 (257)</td>
<td>°C (°F)</td>
</tr>
<tr>
<td>Crystallization Point</td>
<td>ASTM D 2117</td>
<td>113 (236)</td>
<td>°C (°F)</td>
</tr>
<tr>
<td>Heat Deflection Temperature (HDT)</td>
<td>ASTM D648</td>
<td>70 (158)</td>
<td>°C (°F)</td>
</tr>
<tr>
<td>Vicat Softening Temperature</td>
<td>ASTM D1525</td>
<td>120 (248)</td>
<td>°C (°F)</td>
</tr>
</tbody>
</table>

**Mechanical Properties**

- Tensile Strength-at-Yield: ASTM D 638 @ Crosshead speed 50 mm/min: 200 (20) kg/cm² (MPa)
- Tensile Strength-at-Break: ASTM D 638 @ Crosshead speed 50 mm/min: 180 (18) kg/cm² (MPa)
- Elongation-at-Break: ASTM D 638 @ Crosshead speed 50 mm/min: 800 %
- Flexural Modulus: ASTM D 790 @ Crosshead speed 2 mm/min: 7000 (700) kg/cm² (MPa)
- Surface Hardness: ASTM D 2240: 60 Shore D
- ARM Impact Strength @ -40°C: ARM Method (5 mm rotomolded sample): 19 (70) J/mm (lb-ft)
- Brittleness Temperature: ASTM D 746: < -60 (140) °C
- UV Resistance Level: ASTM 2565: 8

*Value quoted are the result of tests on representative samples, and product supplied in all respects.

SCG Plastics Co., Ltd. Reserved the right to make any improvements to the composition of any grade or product without alteration to the code number.

**Processing Techniques**

Molding cycles depend on mold materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300°C.

**Product Technical Assistance**

For technical assistance or further information on this grade or any other products, please contact Technical service engineer.

**Product Available Form**

- Natural pellet (M3804RW)
- Powder (35 mesh) (M3804RWP)
- 25 kg. bag / Big bag
- 25 kg. bag
- 750 kg big bag

The information presented in this data sheet is offered in good faith. SCG Plastics Company Limited accepts no responsibility for the accuracy or interpretation of the information presented. The users have to establish for themselves the most suitable formulation, production method and control tests, to ensure the uniformity and quality of their products in compliance with all related laws.

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