

## Provisional Product Data Sheet

### SUMITOMO PROPYLENE COPOLYMER

## **AZ764**

Block Copolymer, Injection

Applications	For industrial applications such as large crates, washing machine parts, electrical appliances, and thin walled articles.
Characteristics	High flow, high impact, high stiffness and high heat stability, with nucleating and antistatic agent.
Typical Processing Conditions	Temperature 190 – 230°C Mold Temperature 30°C

### Typical Properties

Physical		Value	Unit	Method
Melt Flow Rate	2.16kg	38	g/10min	ASTM D1238
Density		0.900	g/cm <sup>3</sup>	ASTM D792-A
Mechanical		Value	Unit	Method
Tensile Strength	at Yield	24	MPa	ASTM D638
	at Break	16	MPa	ASTM D638
Tensile Elongation	at Break	60	%	ASTM D638
Flexural Modulus		1200	MPa	ASTM D790A
Izod Impact, Notched	23°C	9	kJ/m <sup>2</sup>	ASTM D256
	-20°C	6	kJ/m <sup>2</sup>	ASTM D256
Rockwell Hardness		85		ASTM D785
Thermal		Value	Unit	Method
Vicat Softening Temperature	50N	67	°C	ASTM D1525B
Heat Deflection Temperature	0.45MPa	122	°C	ASTM D648
Other		Value	Unit	Method
Flammability		HB		UL 94

The values shown are typical values measured on the product and are not to be considered as guaranteed specifications. Actual test results may vary.  
Test pieces preparation condition injection molding, nozzle temperature 220°C, mold temperature 50°C.

**Manufacturer**

AZ764 is manufactured in Saudi Arabia by Rabigh Refining & Petrochemical Co. (Petro Rabigh).

**Food Contact Application**

AZ764 has yet to be tested for the compliance to the US FDA Regulation 21 CFR 177.1520 for use in direct contact with food. Please contact your nearest SCA representative for more information.

**Restriction of Hazardous Substances**

The substances regulated under EU Directive 2002/95/EC on RoHS in electrical and electronic equipment are not used in the manufacturing process of AZ764 and are therefore not expected to be present.

**Storage and Handling**

AZ764 is supplied in 25kg bags or in bulk containers depending on packaging options available for different markets. It is advisable to store in a well ventilated storage facility, protected from rain, direct exposure to sunlight, temperature, and dust.

Moisture may accumulate inside the packaging if there is a significant fluctuation in ambient temperature and high relative humidity. If this occurs, customer is strongly advised to dry the resin prior to use. Direct exposure to sunlight and excessive ambient temperature may affect the properties, appearance, and odor characteristic of the resin.

Please refer to the Material Safety Data Sheet (MSDS) for information regarding industrial health and safety issues.

**Disposal and the Environment**

SCA prioritizes environmental management in all our operations in responsibility and respect towards the community and the world around us.

Unmodified, our polypropylene and polyethylene products are readily recyclable, both for reuse via reprocessing, and for energy reclamation through incineration. If disposed in landfills, our products, which are inert materials, do not pose pollution risks since they do not generate gaseous or liquid emissions.

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**Disclaimer**

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