



# Polyethylene

# FT6230

Low Density Polyethylene

## Description

**FT6230** is a Low Density Polyethylene for Film Extrusion. Tubular Technology. Unmodified.

## Applications

**FT6230** is designed for:

Pouches  
Food packaging

Shrink film  
Automated packaging

## Additives

**FT6230** contains no additives.

## Special features

Very good optical properties

## Physical Properties

Property	Typical Value	Test Method
	Data should not be used for specification work	
Density (Base Resin) (23 °C)	923 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (190 °C/2,16 kg)	2 g/10min	ISO 1133
Melting temperature (DSC)	111 °C	ISO 11357-3
Vicat softening temperature A,	95 °C	ISO 306

## Film Properties

Film properties are measured on 40 µm film sample produced on a 60 mm W&H extruder with IBC cooling at BUR = 2,5:1. MD = machine direction, TD = transverse direction.

Property	Typical Value	Test Method
	Data should not be used for specification work	
Dart Drop	100 g	ISO 7765-1
Haze	8 %	ASTM D 1003
Gloss	90	ASTM D 2457
Tensile Strain at Break	MD 300 %	ISO 527-3
Tensile Strain at Break	TD 600 %	ISO 527-3
Tensile Strength	MD 25 MPa	ISO 527-3
Tensile Strength	TD 20 MPa	ISO 527-3
Tensile Modulus	MD 180 MPa	ASTM D 882-A
Tensile Modulus	TD 190 MPa	ASTM D 882-A
Tear resistance (Elmendorf)	MD 3 N	ISO 6383/2
	TD 2 N	
Coefficient of friction (Dynamic)	0,6	ISO 8295



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## Storage

**FT6230** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Statement on compliance to food contact regulations  
"Safety data sheet" / "Product safety information sheet"

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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