
Extrusion Notes

Fabrication Conditions For Blown Film:

- Screw Size: 2.5in. (63.5mm); 30:1ratio L/D
- Screw Type: DSBII
- Die Gap: 70mil (1.8 mm)
- Melt Temperature: 442°F (228°C)
- Output: 7.5 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 85.3 rpm
- Frost Line Height: 30 in. (762mm)

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Method B

² Method A

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