

## Technical Data Sheet ( ASTM )

### ABS(Acrylonitrile Butadiene Styrene)

### ABS 780

<b>Features</b>	High flow
<b>Applications</b>	Electronics, Household appliances, Miscellaneous goods

Physical	Test Method	Value
Density	ASTM D792	1.04 g/cm <sup>3</sup>
Melt Flow Index (220°C, 10kg)	ASTM D1238	55 g/10min
Melt Flow Index (200°C, 21.6kg)	ASTM D1238	75 g/10min
Mold Shrinkage	ASTM D955	0.5 ~ 0.8 %
Water absorption	ASTM D570	- %
Mechanical	Test Method	Value
Tensile Strength	ASTM D638	465 kgf/cm <sup>2</sup> (6,510) (psi)
Elongation	ASTM D638	20 %
Flexural Strength	ASTM D790	630 kgf/cm <sup>2</sup> (8,820) (psi)
Flexural Modulus	ASTM D790	21,500 kgf/cm <sup>2</sup> (305,300) (psi)
Izod Impact Strength(3.2mm, 23°C)	ASTM D256	27 kgf-cm/cm (5.0) (ft-lb/in)
Izod Impact Strength(6.4mm, 23°C)	ASTM D256	22 kgf-cm/cm (4.0) (ft-lb/in)
Rockwell Hardness(R scale)	ASTM D785	108
Thermal	Test Method	Value
Heat Deflection Temperature(18.6kgf/cm <sup>2</sup> )	ASTM D648	85 °C (185) (°F)
Vicat Softening Temperature(5kg, 50°C/h)	ASTM D1525	95 °C (203) (°F)
Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

#### Notes

These are just typical properties, not specifications. Users should confirm results by their own test.