



Moplen EP310D

Polypropylene, Impact Copolymer

Product Description

"Moplen" EP310D is a low fluidity heterophasic copolymer designed for extrusion applications where smooth processability and high mechanical properties are of the utmost importance. Main applications are extrusion of film for heavy duty applications, adhesive tapes, lamination film and extrusion blow moulded containers for e.g. detergents.

"Moplen" EP310D is suitable for food contact.

Product Characteristics

Status	Commercial: Active
Test Method used	ISO ASTM
Availability	Europe, Africa-Middle East
Processing Method	Extrusion, Extrusion Blow Moulding
Features	Copolymer, Impact, Flow, Low, Food Contact Acceptable, Processability, Good
Typical Customer Applications	Blow Moulding Applications, Containers, Film

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.900	g/cm ³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	0.80	g/10 min
Mechanical			
Tensile Modulus (1 mm/min)	ISO 527-1, -2	1200	MPa
Tensile Stress at Yield (50 mm/min)	ISO 527-1, -2	27.0	MPa
Tensile Strain at Break (50 mm/min)	ISO 527-1, -2	420	%
Tensile Strain at Yield (50 mm/min)	ISO 527-1, -2	11	%
Impact			
Charpy notched impact strength	ISO 179		
(-20 °C, Type 1, Edgewise, Notch A)		4.20	kJ/m ²
(0 °C, Type 1, Edgewise, Notch A)		6	kJ/m ²
(23 °C, Type 1, Edgewise, Notch A)		44	kJ/m ²
Hardness			
Shore hardness (Shore D)	ISO 868	62	
Thermal			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	72.0	°C
Vicat softening temperature (A50 (50°C/h 10N))	ISO 306	150	°C

Notes

Typical properties; not to be construed as specifications.

Additional Properties

Typical Film Properties:

Gloss, ASTM D 2457, 60 μm , 12 units

Haze, ASTM D 1003, 60 μm , 60%

Tensile Young Modulus, ASTM D 882, 25 mm/min, 60 μm : 1200 MPa

Stress at Yield, ASTM D 882, 500 mm/min, 60 μm , 27 MPa

Elongation at Yield, ASTM D 882, 500 mm/min, 60 μm , 7%

Stress at Break, ASTM D 882, 500 mm/min, 60 μm , 49 MPa

Elongation at Break, ASTM D 882, 500 mm/min, 60 μm , 830%

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Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector

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